

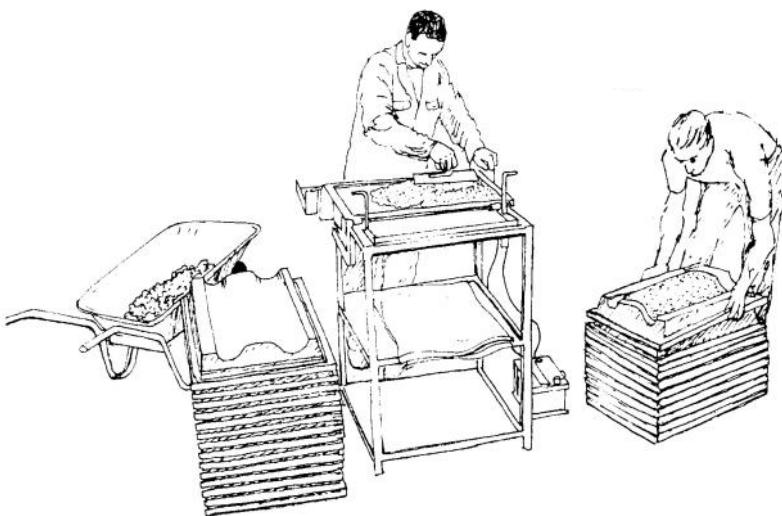
## MULTIVIBE & HAND POWERED BUILDING MATERIALS PRODUCTS

Only 8 Super Roman tiles are required per square metre and the batten spacing is at 50cm. Super Roman tiles have a deep water channel and large overlap which enables them to be used on low pitch roofs and also provide a roof which has a higher performance in extreme weather conditions.

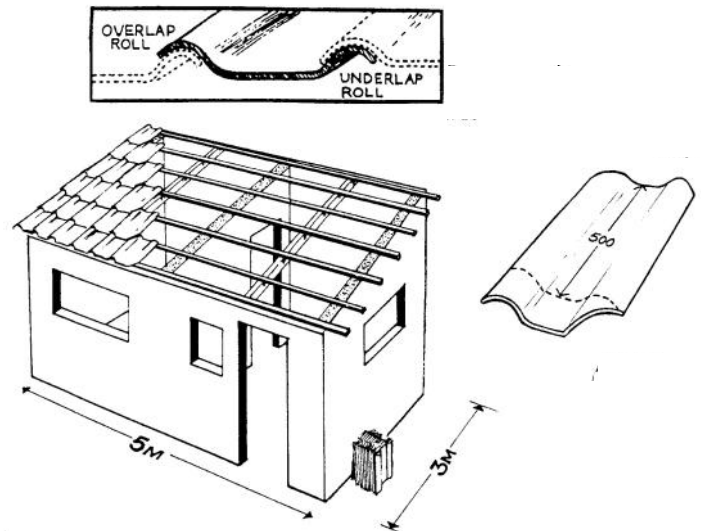
Super Roman tiles are usually made in 8mm thickness, but 10mm tiles can be produced using an alternative screeding frame. Compared to Roman II and Pantiles, the cost per square metre of roof will usually be lower for Super Romans due to the reduced use of construction timber. These tiles provide a very attractive alternative to other types of roofing.

The scale of production depends upon the number of moulds supplied with each machine and the number of workers employed. In practice, a single machine will usually be able to produce a maximum of 300 tiles in an 8-hour working day, employing 4 workers. Typical plants usually include quantities of moulds in the region of 100, 200 or 300 per machine producing 500, 1000 or 1500 tiles per week. Other quantities can be supplied upon request.

Hand Powered and Electric versions are available



### SUPER ROMAN ROOFING TILES – SR PLANT



Four different types of machines are available for this plant: a) Plain Table Top Unit (TTU), b) Table Top with workstation – which brings the vibrating table up to working height, c) Table Top with workstation and hopper – a raised container to hold mortar within easy reach of the operator.

NOTE: Pantiles and Roman II tiles can be made on the Super Roman machine by using smaller screeding frames and moulds. If incorporating a large format vibrating table, Super Roman tile plants will also be able to produce Parry Semi-Sheets.

A typical Super Roman plant consists of:

- A) Screeding machine with Multivibe
  - B) Accessory pack
  - C) 100 Super Roman mould tops usually supplied with wooden frames and interface sheets.
- Ridge tile equipment is included.

<b>SR 500 Super Roman Tile Plant - Electric</b>				
<b>Capacity - Roof tile output per day</b>		100 Per day	500 Per week	
<b>Square metres of roof</b>		25 Per day	125 Per week	
<b>EQUIPMENT DESCRIPTION</b>		<b>Unit Cost</b>	<b>Quantity</b>	<b>COST</b>
<b>A</b>	<b>MACHINE (Can also be hand powered)</b>			
	Large format Vibrating Table c/w work station	£1,007.00	1	£1,007.00
	Screeding frame set - 8mm Super Roman, 10mm ridge,	£78.00	1	£78.00
	220 volt AC mains transformer (electric m/c only)	£82.50	1	£82.50
<b>B</b>	<b>ACCESSORIES</b>			
	Manual, 8mm mortar scoop	£33.00	1	£33.00
	2 x float trowels, sand & cement batching boxes	£75.00	1	£75.00
	Sample sieve mesh	£29.00	1	£29.00
	Screed checker, base for stacking ridge moulds	£59.00	1	£59.00
<b>C</b>	<b>MOULDS</b>			
	Super Roman plastic mould tops with interface sheets	£15.00	100	£1,500.00
	Wooden frames for plastic moulds c/w nails & glue	£3.85	100	£385.00
	Moulds for variable angle ridge tiles with interfaces	£24.20	10	£242.00
<b>D</b>	<b>ROOF DETAILING KIT</b>			
	Dry ridge tool, second nib fixing tool	£60.50	1	£60.50
<b>E</b>	<b>Packing</b>	£120.00	1	£120.00
<b>Total Cost of Ex-works Packed (UK Pounds Sterling)</b>				<b>£3,671.00</b>
Documentation & Inland Freight				£100.00
<b>Total Cost FOB UK Port</b>				<b>£3,771.00</b>

<b>Hand Powered Super Roman Tile Plant</b>				
<b>Capacity - Roof tile output per day</b>		100 Per day	500 Per week	
<b>Square metres of roof</b>		25 Per day	125 Per week	
<b>EQUIPMENT DESCRIPTION</b>		<b>Unit Cost</b>	<b>Quantity</b>	<b>COST</b>
<b>A</b>	<b>MACHINE (Can also be electric)</b>			
	Hand Powered drive mechanism	£517.00	1	£517.00
	Rubber mounted table unit - attaches to HP mechanism	£297.00	1	£297.00
	Steel workstation for Tile Machine	£187.00	1	£187.00
	Screeding frame set - 8mm Super Roman, 10mm ridge,	£78.00	1	£78.00
<b>B</b>	<b>ACCESSORIES</b>			
	Manual, 8mm mortar scoop	£33.00	1	£33.00
	2 x float trowels, sand & cement batching boxes	£75.00	1	£75.00
	Sample sieve mesh	£29.00	1	£29.00
	Screed checker, base for stacking ridge moulds	£59.00	1	£59.00
<b>C</b>	<b>MOULDS</b>			
	Super Roman plastic mould tops with interface sheets	£15.00	100	£1,500.00
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	Moulds for variable angle ridge tiles with interfaces	£24.20	10	£242.00
<b>D</b>	<b>ROOF DETAILING KIT</b>			
	Dry ridge tool, second nib fixing tool	£60.50	1	£60.50
<b>E</b>	<b>Packing</b>	£120.00	1	£120.00
<b>Total Cost of Ex-works Packed (UK Pounds Sterling)</b>				<b>£3,582.50</b>
Documentation & Inland Freight				£100.00
<b>Total Cost FOB UK Port</b>				<b>£3,682.50</b>